



## Type-23 Multiport® Ball Valve

### Standard Features (Sizes 1/2" – 6")

- True union design on all three ports
- Double O-ring seals on stem for added protection
- Integrally molded ISO mounting pad for both manual and actuated operations
- Blow-out proof, solid mold bottom entry design
- Blocks from left or right union ports, leaving full pressure on the opposite end of valve
- Standard L port ball permits flow from common port to either left or right port or to off position
- PTFE seats with elastomeric backing cushions ensure bubble tight shut-off and a low fixed torque, while at the same time compensating for wear
- Built-in spanner wrench on the handle for valve disassembly and assembly
- All sizes rated for full vacuum service
- Eliminates need for additional valve and tee

### Options

- Pneumatic and electric actuators and accessories
- Stem extensions
- 2" square operating nut or T nut
- Locking handles
- Limit switches
- T port, double L"port

### Cross Port Ball Options (1/2" - 2" only)

- Four different flow patterns through three separate ports are possible because of the crossed flow patterns within the ball
- Changing position of handle changes flow pattern.  
Handle rotates 360 degrees

### Specifications

**Sizes:** 1/2" – 6"  
**Models:** PVC & CPVC: Socket, Threaded and Flanged (ANSI)  
**Bodies:** PVC, CPVC, PP, PVDF  
**Seats:** PTFE backed with EPDM or FKM  
**Seals:** EPDM or FKM or AFLAS®†

**Sizes 1/2" - 4" PVC/EPDM/FKM Models  
NSF-61 Certified**

† Trademark of Asahi Glass Co., Ltd.

### Parts List (Sizes 1/2" – 6")

PARTS			
NO.	DESCRIPTION	PCS.	MATERIAL
1	Body	1	PVC, CPVC, PP, PVDF
2	Ball	1	PVC, CPVC, PP, PVDF
3	Carrier	2	PVC, CPVC, PP, PVDF
4	End Connector	3	PVC, CPVC, PP, PVDF
5	Union Nut	3	PVC, CPVC, PP, PVDF
6	Stem	1	PVC, CPVC, PP, PVDF
7	Seat	2	PTFE
8	O-Ring (A)	3	EPDM, FKM, Others
9	O-Ring (B)	2	EPDM, FKM, Others
10	Cushion*	2	EPDM, FKM, Others
	O-Ring (C)**		
11	O-Ring (D)	1	EPDM, FKM, Others
12	O-Ring (E)	1	EPDM, FKM, Others
13	Stop Ring***	3	PVDF
14	Handle	1	ABS
15	Screw	1	304 Stainless Steel
4a	Ring****	3	304 Stainless Steel

\* Used for size 1/2" – 2", \*\*Used for size 3" and 4".

\*\*\* Used for flanged end.

\*\*\*\*Used for CPVC body, threaded end, 1/2" – 1".

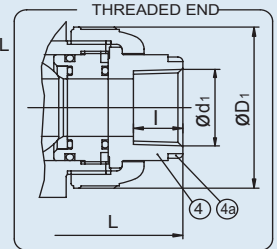
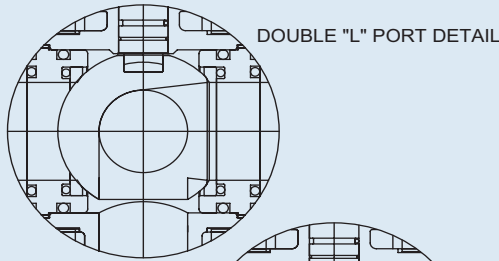
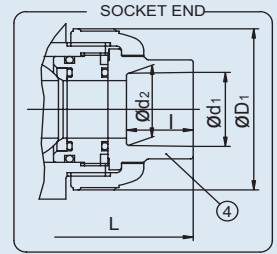
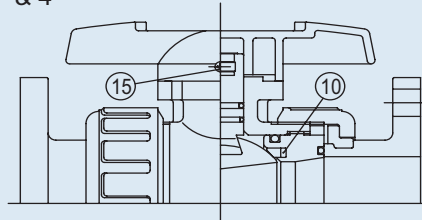
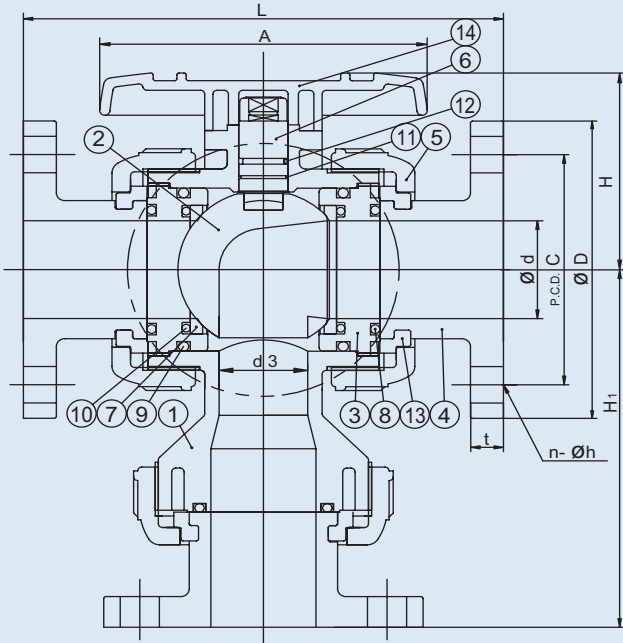


# Type-23

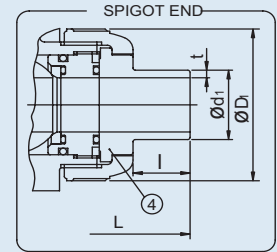
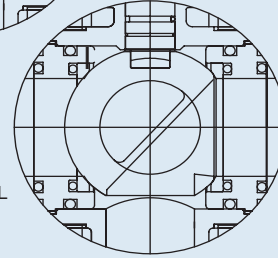
# Multiport® Ball Valves

FLANGED END ("L" PORT: STANDARD)

3" & 4"



CROSS PORT DETAIL



Dimensions (Sizes 1/2" - 4") (in.) For 6" size consult factory.

NOMINAL SIZE		FLANGED									THREADED				D1	H	A
		ANSI CLASS 150							PP, PVDF (IPS)								
		d	d3	D	C	n	h	L	t	H1	d1	l	L	H1			
INCHES	mm																
1/2	15	0.59	0.59	3.50	2.38	4	0.62	5.63	0.47	3.70	1/2 - 14 NPT	0.59	4.02	2.89	1.89	2.03	3.62
3/4	20	0.79	0.79	3.88	2.75	4	0.62	6.77	0.55	4.50	3/4 - 14 NPT	0.67	4.72	3.48	2.36	2.34	3.94
1	25	0.98	0.98	4.25	3.12	4	0.62	7.36	0.55	5.24	1 - 11-1/2 NPT	0.79	5.16	4.13	2.76	2.68	4.33
1-1/2	40	1.57	1.26	5.00	3.88	4	0.62	8.35	0.63	6.50	1-1/2 - 11-1/2 NPT	0.98	6.42	5.53	3.94	3.50	5.16
2	50	2.01	1.69	6.00	4.75	4	0.75	9.21	0.63	7.34	2 - 11-1/2 NPT	1.1	7.76	6.61	4.96	4.04	6.26
3	80	3.07	2.70	7.50	6.00	4	0.75	11.97	0.71	10.06	3 - 8 NPT	1.38	10.39	9.25	5.98	5.51	9.45
4	100	3.94	3.54	9.00	7.50	4	0.75	14.65	0.71	12.01	4 - 8 NPT	1.77	14.17	11.77	8.27	7.01	11.81

NOMINAL SIZE		SOCKET										SPIGOT (BUTT END)									
		PVC, CPVC					PP, PVDF (DIN)					PP, PVDF (IPS)					PP, PVDF				
		ANSI SCH 80/40					DIN 16962										DIN 3442		PP	PVDF	
INCHES	mm	d1	d2	l	L	H1	d1	d2	l	L	H1	d1	l	L	H1	d1	l	t	t	L	H1
1/2	15	0.848	0.836	0.875	4.45	3.08	0.768	0.760	0.57	3.90	2.80	0.83	0.87	4.45	3.09	0.787	0.728	0.098	0.075	4.88	3.27
3/4	20	1.058	1.046	1.000	5.08	3.56	0.965	0.957	0.63	4.49	3.27	1.03	1.00	5.08	3.61	0.984	0.866	0.106	0.075	5.67	3.90
1	25	1.325	1.310	1.125	5.75	4.32	1.240	1.232	0.71	4.84	3.94	1.30	1.13	5.75	4.37	1.260	0.886	0.118	0.094	6.06	4.53
1-1/2	40	1.912	1.894	1.375	7.24	5.71	1.947	1.937	0.93	5.83	5.16	1.89	1.37	7.24	5.85	1.969	1.260	0.181	0.118	6.85	6.02
2	50	2.387	2.369	1.500	8.23	6.66	2.461	2.445	1.08	6.93	6.06	2.36	1.50	8.23	6.76	2.480	1.417	0.228	0.118	8.82	7.01
3	80	3.516	3.492	1.875	11.10	9.59	3.512	3.498	1.4	9.88	8.82	3.48	1.87	11.10	11.10	3.543	1.496	0.323	0.169	11.61	9.69
4	100	4.518	4.491	2.000	13.90	11.58	4.293	4.278	1.63	12.20	10.98	4.48	2.25	14.37	14.37	4.331	1.752	0.394	0.209	12.72	11.85

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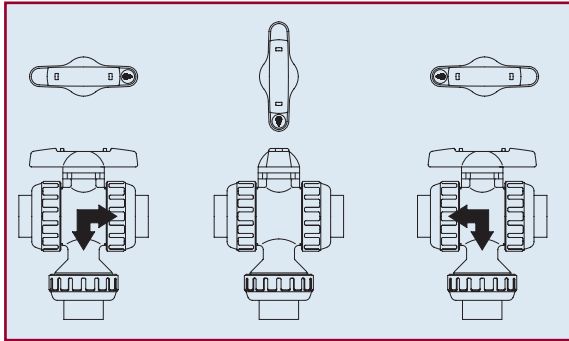
# Multiport® Ball Valves

## Pressure vs. Temperature (psi, water, non-shock)

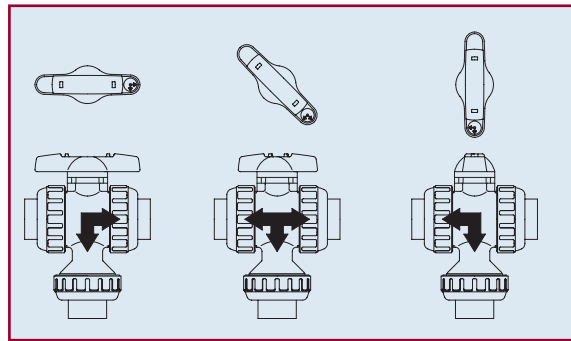
NOMINAL SIZE		PVC			CPVC				PP			PVDF			
		30° F 70° F	71° F 105° F	106° F 120° F	30° F 120° F	121° F 140° F	141° F 175° F	176° F 195° F	- 5° F 85° F	86° F 140° F	141° F 175° F	- 5° F 140° F	141° F 175° F	176° F 195° F	196° F 210° F
INCHES	mm														
1/2 - 2	15-50	150	150	150	150	120	85	55	150	90	60	150	120	110	85
3-4	80-100	150	150	150	150	85	55	45	150	75	45	150	100	85	70

## Available Flow Patterns

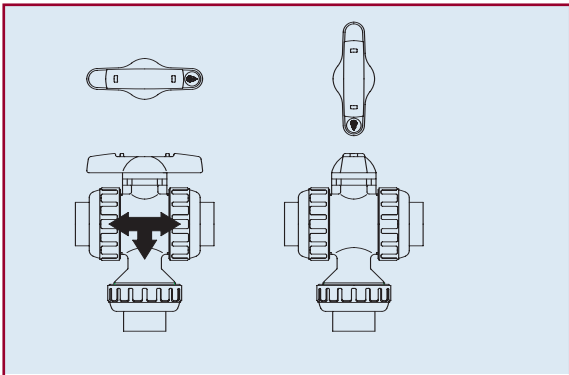
### L-Port



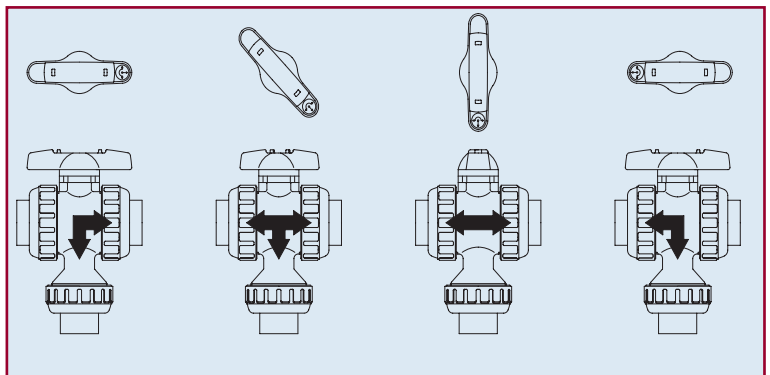
### Double L-Port



### T-Port



### Cross Port (1/2" - 2" only)



## Automation

### For Pneumatic Actuation:

Double L port ball is supplied as a standard feature. Other configurations available as options. Pneumatic actuators are two-position, 90 degree rotation.

### For Electric Actuation:

L port ball is supplied as a standard feature. All other ball configurations are available as options. Electric actuators are two-position, 180-degree rotation with the option for a third "center" position.

## Sample Specification

All Type-23 Multiport® ball valves shall be of molded thermoplastic construction with union ends on all three ports. Carriers must thread into the body in order to provide blocking capabilities in off position. Stem shall have double O-Rings and be of blow-out proof design. The valve handle shall double as carrier removal and/or tightening tool. ISO mounting pad shall be integrally molded to valve body. PVC conforming to ASTM D1784 Cell Classification 12454A, CPVC conforming to ASTM D1784 Cell Classification 23567-A, PP conforming to ASTM D4101 Cell Classification PPO210B67272 and PVDF conforming to ASTM D3222 Cell Classification Type II. The valves shall be rated to 150psi at 70° F. PTFE seats must have elastomeric backing cushion of the same material as the valve seals, as manufactured by Asahi/America, Inc.

## Caution

- Never remove valve from pipeline under pressure.
- Always wear protective gloves and goggles.
- Watch out for trapped fluid in valve.
- Only L port and T port valves are closed when handle is positioned perpendicular (90 degrees).
- Even if handle is perpendicular, valve is not closed if the ball is in the following positions, based upon the following porting configurations:
  - (a.) Double L port – Flow is to right or left
  - (b.) Cross-port – Flow is horizontal as in regular ball valve.

## Troubleshooting

### What if the fluid still flows when valve is closed?

1. Carrier is not properly tightened. Tighten it firmly.
2. PTFE seat is damaged or worn. Replace seat.
3. Foreign material is caught between ball and PTFE seat. Remove material and clean.
4. Ball is damaged or worn. Change ball.

### What if fluid leaks between body and nuts?

1. Carrier or face O-ring is damaged, worn, or missing. Replace O-ring.

### What if stem leaks?

1. Stem is damaged. Replace stem.
2. O-ring is damaged. Replace O-ring.

### What if handle does not rotate smoothly?

1. Foreign material has formed on the ball or seat. Clean both.
2. Internal part(s) chemically attacked or swollen. Refer to Asahi/America Chemical Resistance Chart for compatibility. Replace part(s) as required.
3. Carrier overtightened. Tighten properly.

### What if handle rotates too freely?

1. Stem is damaged. Replace stem.
2. Handle is not engaged with stem. Disassemble and reengage. Inspect.

## Cv Values

NOMINAL SIZE		Cv	
INCHES	mm	L-PORT	DBL-L
1/2	15	7.4	6.3
3/4	20	10	8.5
1	25	23	20
1-1/2	40	43	36
2	50	59	45
3	80	130	99
4	100	260	200

## Weight (lbs.)

NOMINAL SIZE		SOCKET THREADED	FLANGED
INCHES	mm		
1/2	15	0.66	1.76
3/4	20	1.10	2.42
1	25	1.76	3.52
1-1/2	40	4.18	6.36
2	50	5.73	8.59
3	80	15.43	18.95
4	100	35.27	39.90